

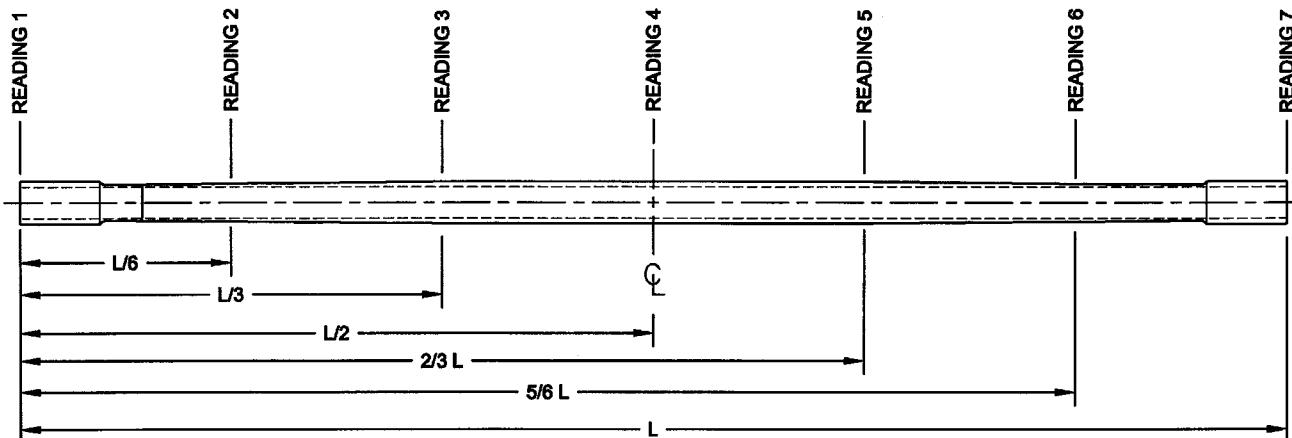
<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	
<b>Description:</b> Crosstube Assembly (206B High Fwd)	<b>Part Number:</b>	<b>D206-667-141</b>
<b>Inspection Dwg:</b> D206-667-141 <b>Rev:</b> D		<b>Page 1 of 2</b>

### FIRST ARTICLE INSPECTION CHECKLIST

	<b>Inspection Sheet Drawing Dimension</b>	<b>Tolerance</b>	<b>Actual Dimension</b>	<b>Accept</b>	<b>Reject</b>	<b>Method of Inspection</b>	<b>Comments</b>
<b>SIDE A</b>	2.240	+0.005/-0.000					
	2.074	+0.005/-0.000					
	2.074	+0.005/-0.000					
	2.114	+0.005/-0.000					
	2.154	+0.005/-0.000					
	2.194	+0.005/-0.000					
	2.234	+0.005/-0.000					
	0.110	+/-0.010					
	0.300 x 30°	+/-0.010					
	R0.063	+/-0.010					
	R0.500	+/-0.010					
	4.438	+/-0.030					
<b>SIDE B</b>	2.240	+0.005/-0.000					
	2.074	+0.005/-0.000					
	2.074	+0.005/-0.000					
	2.114	+0.005/-0.000					
	2.154	+0.005/-0.000					
	2.194	+0.005/-0.000					
	2.234	+0.005/-0.000					
	0.110	+/-0.010					
	0.300 x 30°	+/-0.010					
	R0.063	+/-0.010					
	R0.500	+/-0.010					
	4.438	+/-0.030					
	93.18	+/-0.020					

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### WALL THICKNESS MEASUREMENT



Location	WALL THICKNESS MEASUREMENT (IN)				Deviation $\Delta w$ (max-min)	TOLERANCE
	w1	w2	w3	w4		
READING 1 L= 0"						
READING 2 L=						
READING 3 L=						
READING 4 L=						0.030"
READING 5 L=						
READING 6 L=						
READING 7 L=						

Calibration Result  
Actual Block Thickness: \_\_\_\_\_  
Sitescan 250 Measured Thickness: \_\_\_\_\_

Measured by:		Audited by:		Preliminary Approval:	
Date:		Date:		Date:	

Rev	Date	Change	Revised by	Approved
A	06.10.24	New Issue (P/O D206-667-101)	KJ/JLM	
B	09.12.14	Dwg Rev updated	KJ	
C	12.06.04	Wall thickness form added	KJ	
D	2020.01.08	Dwg Rev updated	MG <i>not</i>	DP